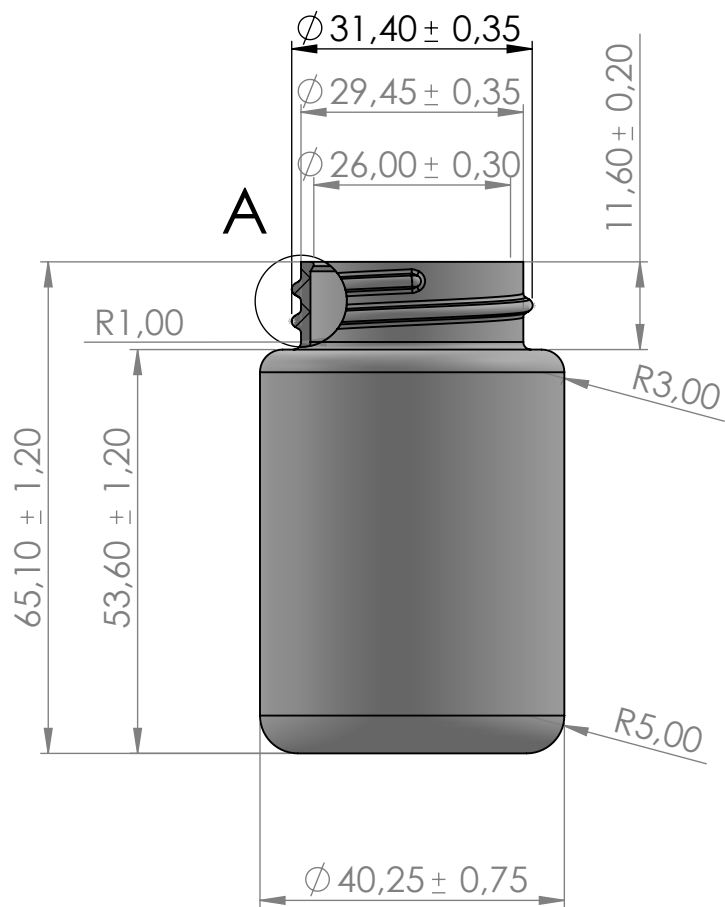


DETAIL A
SCALE 5 : 1



NOTES:

1. TOLERANCES UNLESS OTHERWISE STATED

- 50 ± 0,50
- 51 - 100 ± 1
- 101 - UPWARDS ± 1,5

2. WALL SECTION TO BE 1,0 NOMINAL
0,5 MINIMUM IN BLOW CORNERS

3. THREAD TO BE SINGLE START

RIGHT HAND 4,25 PITCH 1,25 FULL
TURN PLUS RUNOUT

PROPRIETARY AND CONFIDENTIAL

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APPROVED

REVISION

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ILHAPLAST

REVISION	DESCRIPTION	DATE: 01-10-2015
		MOULD N.º: MIP-040&041, Neck 33/400 BSR3 33
		MATERIAL: HDPE
		NOMINAL/OVERFLOW CAPACITY: 60/64.5 ml
		WEIGHT: 8.5 g
		DRAWN BY: JD

TITLE:

FRA 91, 60 ml

A4

SCALE: 1:1

SHEET 1 OF 1